



COMPANY PROFILE 2026



RUBBERWOOD CORE VENEER FOR PLYWOOD MILLS

Made in Phu Rieng, Dong Nai, Vietnam · Domestic supply and export

A VENEER MILL IN THE HEART OF VIETNAM'S RUBBER BELT

Bliss Garden produces rubberwood core veneer for plywood mills.

Our mill sits in Phu Rieng, Dong Nai, in the middle of Vietnam's largest rubber-growing region — close to the logs, secure on raw material, and quick to load.

We serve two kinds of customer: plywood mills inside Vietnam, and importers abroad.



30

40' HC containers per month

~1,300

m³ of veneer per month (~44 m³/container)

2 grades

AB and BC, graded sheet by sheet

A · B · C

clear per-sheet grading criteria

Why Bliss Garden

Close to the logs

Plantation rubberwood bought locally — lower inbound freight, no supply gaps.

Every lot measured

Thickness, length and width checked before bundling, with measurement photos sent to the buyer.

Transparent grading

Two commercial grades, AB and BC, with written criteria and sample approval before contract.

Full export documentation

Phytosanitary, fumigation, timber legality list and certificate of origin.

RUBBERWOOD CORE VENEER

Rubberwood (*Hevea brasiliensis*) — plantation grown, fine grain, light colour, good glue adhesion. Used as core and cross-band in plywood.



Length checked per lot



Width checked per lot



Thickness measured by gauge

Specifications

Species	Rubberwood (<i>Hevea brasiliensis</i>) — plantation grown
Standard sizes	1,270 × 640 × 1.6 mm · 650 × 650 × 1.8 mm · other sizes cut to order
Moisture	Dried under cover; moisture content as per contract
Grades	AB and BC (see next page)
Packing	1,270 × 640 × 1.6 mm — 20 sheets/bundle · 96 bundles/case (1,920 sheets ≈ 2.50 m ³) 650 × 650 × 1.8 mm — 30 sheets/bundle · 110 bundles/case (3,300 sheets ≈ 2.51 m ³) Strapped and marked
HS code	4408 · exact subheading as per export declaration
Origin	Vietnam — Phu Rieng, Dong Nai

Applications

Commercial plywood core

Packing plywood & pallets

Formwork plywood

LVL

Cross-band under face veneer

TWO COMMERCIAL GRADES

Every sheet is graded by eye and by gauge before bundling, then combined into two commercial grades. Choose the grade that fits your end product and keep your cost down.

AB

Grade AB

Mostly A-grade sheets, with some B-grade.

BEST FOR

Cross-band, premium plywood, LVL, furniture plywood core

BC

Grade BC

Mostly B-grade and C-grade sheets.

BEST FOR

Commercial plywood core, packing plywood, pallets, formwork

SIZE	GRADE	EX-MILL PRICE	APPROX.
1,270 × 640 × 1.6 mm	AB	4,200,000 VND	≈ 164 USD
1,270 × 640 × 1.6 mm	BC	3,300,000 VND	≈ 129 USD
650 × 650 × 1.8 mm	AB	3,200,000 VND	≈ 125 USD
650 × 650 × 1.8 mm	BC	2,200,000 VND	≈ 86 USD

Ex-mill Phu Rieng, excluding VAT, inland freight, port charges and export duty. Valid until 15/11/2026. USD figures converted at 25,670 (Vietcombank 18/10/2026) for reference only.

Per-sheet grading criteria

	Grade A	Grade B	Grade C
Surface colour	Light and even; no discolouration	Slight discolouration, light blue stain	Discolouration and blue stain allowed
Knots	Small sound knots, scattered; no dead knots	Sound knots; a few small dead knots	Sound and dead knots allowed
Holes, voids	No holes	A few small holes per sheet	Holes and local voids allowed
Splits	Very few short end splits	End splits; sheet stays intact	Splits; full sheet size retained
Rot, mould, insects	None	No rot, no insect damage	No rot across sheet; minor local defects
Edges & size	Full size, straight edges	Full size, minor edge chips	Edge chips and wavy edges allowed
Thickness tolerance	±0,1 mm	±0,15 mm	±0,2 mm

Criteria follow common core-veneer market practice. Exact limits are agreed and sample-approved before each contract.

FROM LOG TO SEALED CONTAINER

01

Log intake

Plantation rubberwood; diameter and freshness checked.

02

Peel & cut

Peeled to the ordered thickness and cut to the ordered size.

03

Drying

Covered drying sheds; moisture checked before packing.

04

Grade & measure

Graded sheet by sheet; thickness, length and width per lot.

05

Packing

Strapped bundles and cases, marked and labelled.

06

Weigh & load

Weighbridge, seal, photos, then off to port.



Strapped and marked cases



Loading a 40'HC at the mill



Each container weighed before port

DOMESTIC AND EXPORT

Domestic

Plywood mills in Vietnam. Ex-works or delivered to your mill by truck or container.

Export

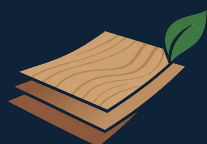
Quoted prices are ex-mill; sea freight and port charges are quoted separately for your destination port.

Export documents

- Commercial invoice, packing list
- Certificate of origin (C/O)
- Phytosanitary certificate
- Fumigation certificate
- Timber legality list (legal origin of wood)
- Weighbridge ticket, container seal photos

Terms

Minimum order	One 40'HC container (~44 m ³)
Quoted price	Ex-mill Phu Rieng
Delivery	Ex-works · delivered to mill · to port on request
Payment	T/T or L/C at sight
Samples	Available for grade AB and grade BC



BLISS GARDEN
— RUBBERWOOD VENEER —

Request a quote

Send us the size, grade and destination — we will come back with price and loading schedule.

CONTACT

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